

539

RT AEROSPACE LTD	Work Order:	24198
Description: Saddle Kit	Part Number:	K10003
	Qty:	4
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty																																																																																
1	DC	Issue Traveller	R	05/09/07	4																																																																																
2	DC	Photocopy bluefile and type labels per PPP K10003 CHG004 FOR D205-634-011 & D204-635-011	Al Costa	05-09-21	4																																																																																
3	ST	Pick: <table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>24</td><td>D2570</td><td>Bushing</td><td>B23 760 622 B 23917(44)</td></tr><tr><td>1</td><td>D2571</td><td>Saddle</td><td>B24125 B23917</td></tr><tr><td>1</td><td>D2572</td><td>Saddle</td><td>2 B24125 B23912</td></tr><tr><td>1</td><td>D2573</td><td>Saddle</td><td>B23 509</td></tr><tr><td>1</td><td>D2574</td><td>Saddle</td><td>1 B23802 / 3 B24126</td></tr><tr><td>1</td><td>D2736-1</td><td>Bracket</td><td>B23686</td></tr><tr><td>1</td><td>D2736-3</td><td>Bracket</td><td>B23687</td></tr><tr><td>4</td><td>D2747</td><td>Socket Head Set Screw</td><td>B20317</td></tr><tr><td>2</td><td>D2876</td><td>Spacer</td><td>B22182</td></tr><tr><td>2</td><td>D2877</td><td>Spacer</td><td>B21019</td></tr><tr><td>1</td><td>D2968-041</td><td>Tow Ring</td><td>B21418</td></tr><tr><td>16</td><td>AN4-6A</td><td>Bolt</td><td>M16067</td></tr><tr><td>4</td><td>AN4-46A</td><td>Bolt</td><td>M18136</td></tr><tr><td>8</td><td>AN4-51A</td><td>Bolt</td><td>M18574</td></tr><tr><td>8</td><td>AN6-12A</td><td>Bolt</td><td>M46273</td></tr><tr><td>32</td><td>AN960JD416</td><td>Washer</td><td>M17566</td></tr><tr><td>8</td><td>AN960JD616</td><td>Washer</td><td>M17975</td></tr><tr><td>1</td><td>AN970-4</td><td>Washer</td><td>M16895</td></tr><tr><td>29</td><td>MS21042L4</td><td>Nut (or MS21042-4)</td><td>M17492</td></tr></tbody></table>	Qty	Part Number	Description	Batch	24	D2570	Bushing	B23 760 622 B 23917(44)	1	D2571	Saddle	B24125 B23917	1	D2572	Saddle	2 B24125 B23912	1	D2573	Saddle	B23 509	1	D2574	Saddle	1 B23802 / 3 B24126	1	D2736-1	Bracket	B23686	1	D2736-3	Bracket	B23687	4	D2747	Socket Head Set Screw	B20317	2	D2876	Spacer	B22182	2	D2877	Spacer	B21019	1	D2968-041	Tow Ring	B21418	16	AN4-6A	Bolt	M16067	4	AN4-46A	Bolt	M18136	8	AN4-51A	Bolt	M18574	8	AN6-12A	Bolt	M46273	32	AN960JD416	Washer	M17566	8	AN960JD616	Washer	M17975	1	AN970-4	Washer	M16895	29	MS21042L4	Nut (or MS21042-4)	M17492			
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4	QC4	Inspect 100% kit for completeness on the W/O	L.O	24/10/05	4																																																																																
5	PK	Pack per PPP K10003	CL	05/10/05	4																																																																																
6	AC	Cost / part: 718.73	REV.F	L.O	24/10/05																																																																																
7	DC	Close W/O 713.58 Inspection Level 21	Sur	05-10-25	4																																																																																

Rev	Date	Change	Revised By	Approved
D	00.06.26	Added revisions per new dwg K10003 rev.A (ECN 296)	EC	
E	00.11.09	Added AN960JD1016 and D2707-041 to the pick list	EC	
F	01.09.24	Removed paper work and labels.	SM	
G	01.11.29	Added paper work and labels	SM	
H	02.04.11	Added D2968-041 tow ring Change 002	NG	
I	03.01.16	Reformat: Incorporated D205-641-011	KJ/RF	

RELEASED
03.01.16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ _____

NOTE: Date & initial all entries

QA: N/C Closed: _____

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Sep 02, 2005
09:01 am

Work Order No	: 0024198	Department Code:	
Project Name	: *K10003	Burden Flags	: NNNNNNNN
Project For	: WK539	WO Status	: Open
Work Order Type	: Main	Invoice State	: Not Invoiced
Main WO Number	:	Invoice Date	:
House Part Number	: *K10003	Invoice Number	:
Description	: D205-634-011 Saddle Kit	Invoice Amount	: 0.00
Manufactured	: Yes		
Amount Req'd	: 4	Order Entry No	:
Amount Done	: 0	OE Value	: 0.00
Start Date	: 09-01-05		
Est Finish Date	: 09-29-05	Est Mark Up	: 0.000%
Act Finish Date	:	Actual Mark Up	: 0.000%
Drawings Req'd	: No		
Ok for Approval	:		
Approval Rec'd	:	\$0 Posted to Finished Goods	

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Mark up	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/(Loss)	0.00	0.00